



Dart Hawkesbury
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Canada

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D4273-042
Job Sheet 167867-A



Part No: D4273-042

Job Qty: 1 ea

Part Name: Basket Base Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/20/17	12/20/17	0.00	0.00	Start Up Large Fab2		12-28-17
100	Large Fab	1 pcs	12/21/17	12/21/17	0.00	31.15	Large Fab 1		17-12-28
110	QC	1 pcs	12/21/17	12/21/17	0.00	0.00	QC9		CPC
120	QC	1 pcs	12/21/17	12/21/17	0.00	0.00	QC5		CPC
125	HandFinish	1 pcs	12/21/17	12/21/17	0.00	0.40	HandFinish2		BR 8-01-2
130	Powdercoat	1 pcs	12/22/17	12/22/17	0.00	0.67	Powdercoat2		BR 8-01-2
140	QC	1 pcs	12/22/17	12/22/17	0.00	0.00	QC3		AL 16-1-09
150	Packaging	1 pcs	12/22/17	12/22/17	0.00	0.00	Packaging3		AL 18-01-10
160	QC21-SA	1 Ea	12/22/17	12/22/17	0.00	0.00	QC21		21 JAN 10 2018

Part Op 100 - 1- assemble ribs and handle plates (DO NOT WELD HANDLE IN SECTION N-N ON PAGE 7 DWG D4273, NEED Descriptions: TO WELDED AFTHER MESH IS INSTALL) weld as per dwg D4273 using DT9610A 2- Cut D4279-1 (MADE ON THIS W/O) base mesh and tack weld all mesh on basket as per dwg D4273 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends (D4279-5/-9)

130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat

M 138467 START: 11:00 OUT: 375° FINISH: 11:15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581	2	111	0	0
	D3913-1	1	13	0	0
	D3913-15	1	9	0	0
	D3913-3	1	16	0	0
	D3913-9	1	7	0	0
	D3916-5	3	17	0	0
	D4016-1	3	10	0	0
	D4017-7	3	52	0	0
	D4021-1	3	24	0	0
	D4277-19	1	5	0	0
	D4277-3	1	6	0	0
	D4277-5	2	8	0	0
	D4277-9	1	6	0	0
	D4278-041	1	3	0	0
	D4278-045	2	2	0	0
	D4278-047	1	3	0	0
	D4279-5	1	14	0	0
	D4279-7	2	17	0	0
	D4279-9	1	2	0	0
	D4306-044	1	7	0	0
	D4306-045	1	9	0	0

D4306-1 5015498
D4672-1 5005866
M304EX0.75-16F

3

1	12	0	0
2	52	0	0
32	603	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S027197



Basket Base Assembly, RH

PART NO: D4273-042
Revision:
Operation: QC
Change No:

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Mfg Date: 12/28/17
Job No: 167867-A